**NITTA BELT TYPE: 2 SRAFP 02/LB2 IM M**

**FINGER JOINT**
- **Recommended**
- **Preparations**
  - Foil on top: PU blue soft

**FINGER-OVERLAP-FINGER JOINT**
- **Possible**
- **Preparations**
  - Foil between: PU blue soft

**NITTA BELT TYPE: BELT NO.: 2109**

**STEPPED JOINT**
- **Not advised**
- **Preparations**
  - Length of joint - mm
  - Insert length IL - mm
  - Overlap length - mm

**BELT FASTENER**
- **Type:** A2-G002-RS62

### WATER-COOLED PRESS

<table>
<thead>
<tr>
<th>Press temperatures</th>
<th>Pressure</th>
<th>Dwell-time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Top</td>
<td>Thermo-couple</td>
<td>Bottom</td>
</tr>
<tr>
<td>155 °C</td>
<td>138 °C</td>
<td>125 °C</td>
</tr>
<tr>
<td>(311 °F)</td>
<td>(280 °F)</td>
<td>(257 °F)</td>
</tr>
</tbody>
</table>

**Building sequence in water-cooled press:**
- Top element
- Fibre glass board
- SL-80 silicone cloth
- Paper, siliconized
- Prepared joint
- SL-80 silicone cloth
- Fibre glass board
- Bottom element

**Special Instructions:**
- Prepare joint with siliconized tape on bottom

### AIR-COOLED PRESS

<table>
<thead>
<tr>
<th>Press temperatures</th>
<th>Pressure</th>
<th>Dwell-time</th>
</tr>
</thead>
<tbody>
<tr>
<td>Top</td>
<td>Bottom</td>
<td>Cooling</td>
</tr>
<tr>
<td>155 °C</td>
<td>125 °C</td>
<td>60 °C</td>
</tr>
<tr>
<td>(311 °F)</td>
<td>(257 °F)</td>
<td>(140 °F)</td>
</tr>
</tbody>
</table>

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